

CAST

LO STILE INDUSTRIAL HA UN'ANIMA VINTAGE.
Industrial style has a vintage soul.

Stile
METROPOLITANO
e suggestioni
RETRÒ.

METROPOLITAN style with
a **VINTAGE** twist.

Cast è la nostra interpretazione di un design che richiama le suggestioni del metallo per esaltare soluzioni originali e creative nell'ambito delle nuove tendenze del post-industrial. Questa collezione esprime un carattere forte e deciso, che evoca lo stile metropolitano e offre la possibilità di costruire ambienti in cui la personalità si esprime con soluzioni in continua evoluzione. Unica nel suo genere, la texture è scalfita, graffiata, vissuta: mostra con carattere i segni del tempo, mentre la versione Grid è caratterizzata anche da una struttura mandorlata, tipica delle lastre metalliche antiscivolo. Due superfici complementari, che insieme creano un effetto inaspettato.

Cast is our take on a design that taps into the evocativeness of metal to exalt the original, creative solutions in the scope of post-industrial trends. This collection expresses a strong, bold personality which recalls metropolitan style and offers the option to build environments where personality comes out with constantly evolving solutions. One-of-a-kind, the texture is scratched and worn: it shows the passage of time in a very personal way, while the Grid version also has a rice-grain structure, typical of non-slip metal sheets. Two complementary surfaces that together create an unexpected effect.

OXIDE

ZINC

CORTEN

BRIGHT

LEAD

CAST

2 texture design

5 colori colours

2 finiture finishes

5 formati sizes

2 spessori thickness



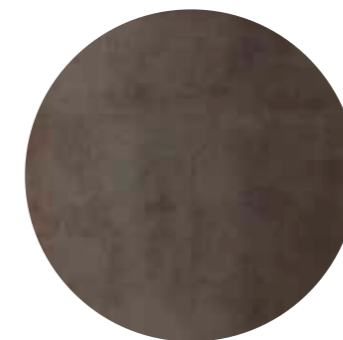
BRIGHT



ZINC



CORTEN



OXIDE



LEAD



BRIGHT GRID



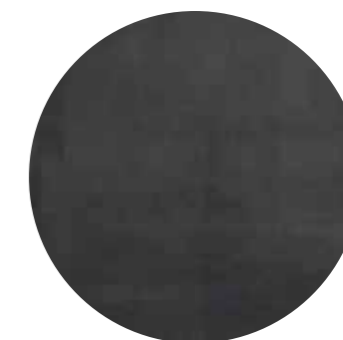
ZINC GRID



CORTEN GRID



OXIDE GRID



LEAD GRID



V3

Moderata variazione
Moderate variations
Massige Abweichung
Variation modérée



10 mm



R10 A+B



10 mm



R10 A+B



20 mm



R11 A+B+C



IN & OUTDOOR



POOL



10 mm



R10 A+B



20 mm



R11 A+B+C



IN & OUTDOOR



POOL



10 mm



R10 A+B



20 mm



R11 A+B+C



IN & OUTDOOR



POOL



10 mm



R10 A+B

DESTINAZIONI D'USO · DESIGNATED USES



HOME



RESTAURANT



BAR



HOTEL



OFFICE



SHOP RETAIL

OXIDE
OXIDE GRID

Un colore morbido dai contrasti delicati, Oxide avvolge e scalda rievocando suggestioni dal sapore vintage.

A soft colour with delicate contrasts, Oxide envelops and warms, re-evoking looks with a vintage feel.



floor
OXIDE 80x80 Rett. - 32"x32" indoor
OXIDE GRID 80x80 R11 10mm Rett. - 32"x32" outdoor

wall
ZINC MOSAICO 30x30 Rett. - 12"x12" indoor
PORTLAND GREIGE 60x120 Rett. - 24"x48" outdoor



floor
OXIDE 80x80 Rett. - 32"x32"



wall
ZINC MOSAICO MIX 2,5x14,8 (30x30) Rett. - 12"x12"

OXIDE

ZINC

LEAD GRID

Dal carattere elegante e deciso, Lead dà personalità a ogni ambiente e crea contrasti di stile unici.

With its elegant, bold character, Lead adds personality to any room and creates contrasts between unique styles.



floor
WOODLIKE PINO 30x120 Rett. - 12"x48"

wall
LEAD GRID 30x120 Rett. - 12"x48"



wall
LEAD GRID 30x120 Rett. - 12"x48"



wall
LEAD GRID 30x120 Rett. - 12"x48"
 floor
WOODLIKE PINO 30x120 Rett. - 12"x48"



CORTEN
CORTEN GRID

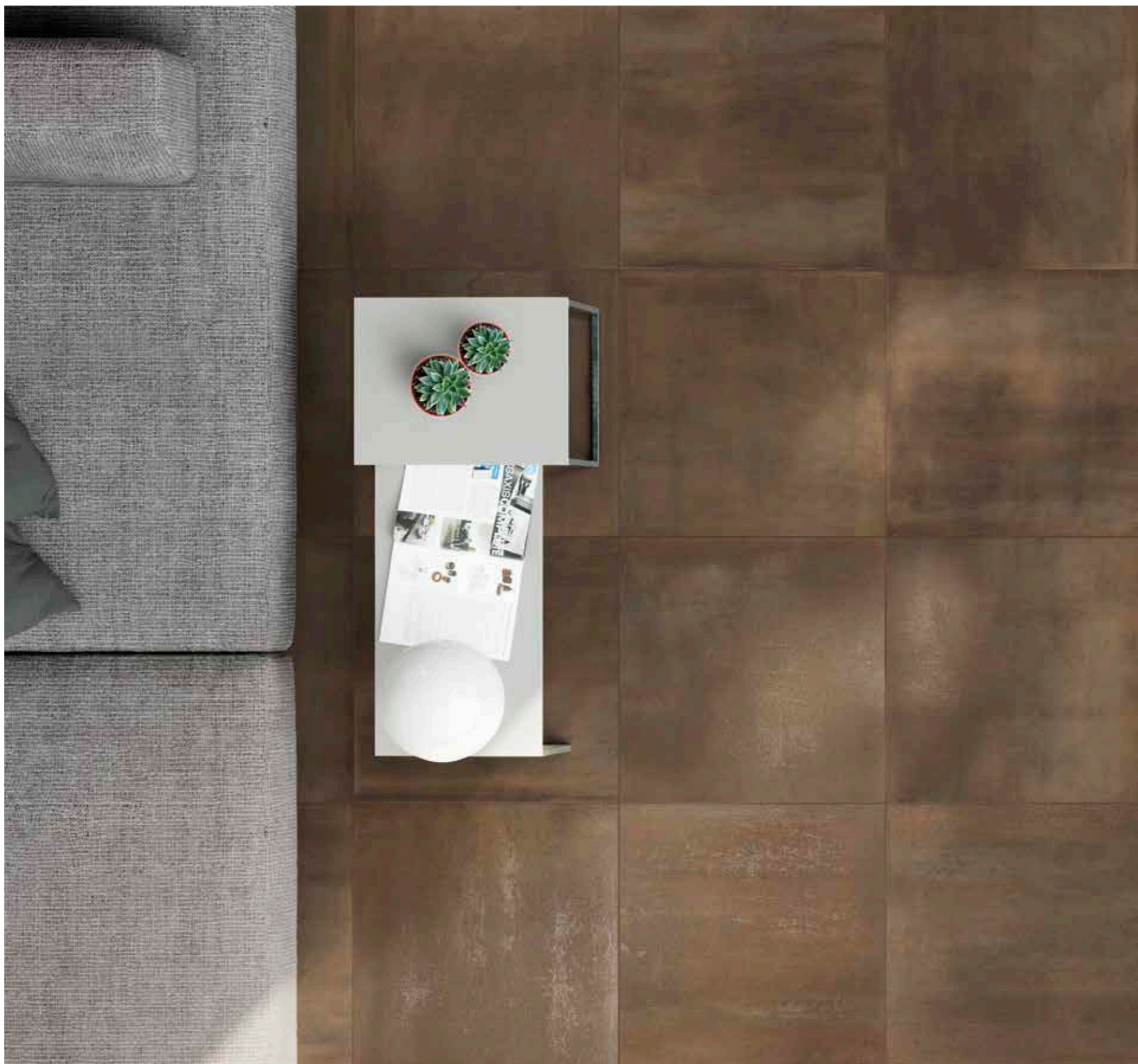
I suoi toni accesi e caldi sono vibranti, Corten è il più amato dai designer perché rende vivo il materiale stesso.

Its warm, bright hues are vibrant. Corten is the most popular with designers because it brings the very material to life.



floor
CORTEN 60x60 Rett. - 24"x24" indoor
CORTEN GRID 60x60 R11 20mm Rett. - 24"x24" outdoor

wall
PORTLAND FUMO 60x120 Rett. - 24"x48" indoor



floor
CORTEN 60x60 Rett. - 24"x24"



wall
PORTLAND FUMO 60x120 Rett. - 24"x48"
 floor
CORTEN GRID 60x60 Rett. - 24"x24"

BRIGHT

Versatile e duttile,
Bright si adatta ad
ogni stile esaltandolo
senza scendere a
compromessi.

Versatile and flexible,
Bright adapts to any style,
exalting it without
making trade-offs.



floor
BRIGHT 60x60 Rett. - 24"x24"

wall
BRIGHT 30x60 Rett. - 12"x24"
BRIGHT MOSAICO MIX 2,5x14,8 (30x30) Rett. - 12"x12"



floor
BRIGHT 60x60 Rett. - 24"x24"



wall
BRIGHT 30x60 Rett. - 12"x24"
BRIGHT MOSAICO MIX 2,5x14,8 (30x30) Rett. - 12"x12"
 floor
BRIGHT 60x60 Rett. - 24"x24"

ZINC
ZINC GRID

Un effetto raffinato e moderno: Zinc, con i suoi riflessi argentei, arricchisce, illumina ed impreziosisce.

A refined and modern effect: Zinc, with its silvery highlights, enriches, brightens, and embellishes.



floor
ZINC 60x60 Rett. - 24"x24" indoor
ZINC GRID 60x60 R11 20mm Rett. - 24"x24" outdoor

trims
ZINC GRID GRIGLIA CON CANALINA 18,5x60 R11 20mm Rett. - 7"x24"
ZINC GRID GRADONE ELLE COSTA RETTA 33x60 R11 20mm Rett. - 13"x24"



COLORI · COLOURS



BRIGHT



ZINC



CORTEN



OXIDE



LEAD

FORMATI · SIZES



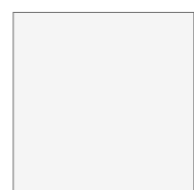
60x120 Rett. ±10



30x120 Rett. ±10



80x80 Rett. ±10
80x80 R11 Rett. ±10



60x60 Rett. ±10
60x60 R11 Rett. ±20

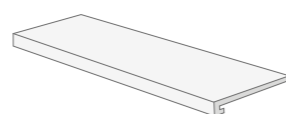


30x60 Rett. ±10

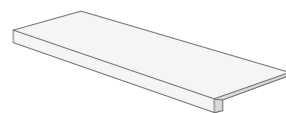
PEZZI SPECIALI · TRIMS



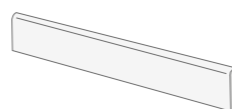
Mosaico Mix
2,5x14,8 (30x30)



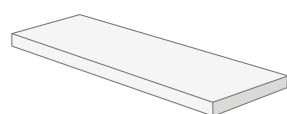
Gradone Costa Retta
33x60 Rett. ±10



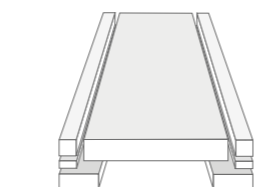
Gradone Elle Costa Retta
33x60x4h R11 Rett. ±20
Gradone Elle Angolo Costa Retta
33x60x4h R11 Rett. ±20



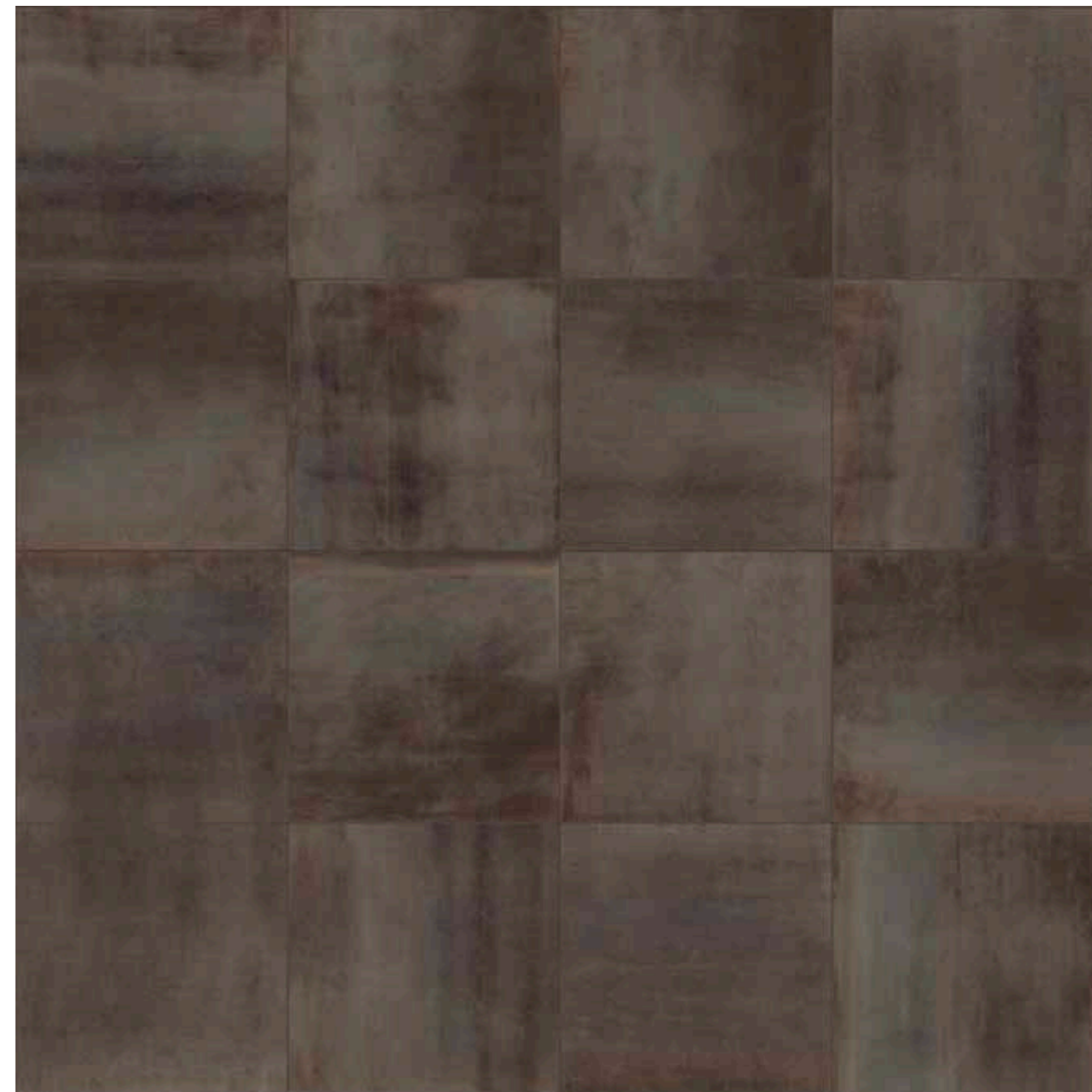
Battiscopa 7x60
Battiscopa 7x80



Gradone Costa Retta Angolo
33x60 Rett. ±10



Griglia con canalina
18,5x60 R11 Rett. ±20



CAST	R10 NATURALE 10mm	R10 GRID 10mm	R11 GRID 10mm	R11 GRID 20mm
COLORI COLOURS	Bright, Corten, Lead, Oxide, Zinc	Bright, Corten, Lead, Oxide, Zinc	Corten, Oxide, Zinc	Corten, Oxide, Zinc
FORMATI SIZES	Disponibile in tutti i formati Available in all sizes	Disponibile in tutti i formati Available in all sizes	80x80 Rett.	60x60 Rett.
PEZZI SPECIALI TRIMS	Battiscopa 7x60 Battiscopa 7x60	Battiscopa 7x60 Battiscopa 7x60	· Gradone Costa Retta 30x60 · Gradone Costa Retta Angolo 30x60	· Gradone Elle Costa Retta 33x60 · Gradone Elle Angolo Costa Retta 33x60 · Griglia con Canalina 18,5x60
	Mosaico Mix 2,5x14,8 (30x30) disponibile in unica versione con design Naturale e Grid misti Mosaico Mix 2,5x14,8 (30x30) available in one version mixed Natural and Grid design			












Istruzioni per la posa · Laying instructions · Conseils de pose · Verlegehinweise.

Posa: fuga 2 mm rettificati. Posata consigliata con una sfalsatura tra ciascun pezzo non superiore ad 1/3 della lunghezza della mattonella.
Laying: 2mm rectified joint. When installing, it's recommended not to stagger the pieces by more than 1/3 of the length of the tile.
Pose: joint conseillé 2 mm pour les rectifiés. Pose conseillée avec un décalage entre chaque carreau non supérieur à 1/3 de la longueur du carreau même.
Wir empfehlen eine Fuge von 2 mm und die. Bei einer versetzten Verlegung empfehlen wir 2/3 (zweidrittel) Verbandverlegung.

CAST

Metal

FORMATO	↓ ↑	ARTICOLO	PALLET	Kg/ PALLET	BOX	Kg/BOX
80x80 Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	51,20 m ²	1140	1,28 m ²	28,50
80x80 Grid Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	51,20 m ²	1140	1,28 m ²	28,50
80x80 Grid Rett. R11	10 mm	Corten, Oxide, Zinc	51,20 m ²	1140	1,28 m ²	28,50
60x120 Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	37,44 m ²	857	1,44 m ²	32,95
60x120 Grid Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	37,44 m ²	857	1,44 m ²	32,95
60x60 Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	43,20 m ²	936	1,08 m ²	23,40
60x60 Grid Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	43,20 m ²	936	1,08 m ²	23,40
60x60 Grid Rett. R11	20 mm	Corten, Oxide, Zinc	23,04 m ²	998	0,72 m ²	31,18
30x120 Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	51,84 m ²	874	1,44 m ²	24,27
30x120 Grid Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	51,84 m ²	874	1,44 m ²	24,27
30x60 Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	43,20 m ²	944	1,08 m ²	23,60
30x60 Grid Rett.	10 mm	Bright, Corten, Lead, Oxide, Zinc	43,20 m ²	944	1,08 m ²	23,60
Mosaico Mix 2,5x14,8 (30x30)	10 mm	Bright, Corten, Lead, Oxide, Zinc	-	-	6 pz	-
Battiscopa 7x60	10 mm	Bright, Corten, Lead, Oxide, Zinc	-	-	9 ml	-
Battiscopa 7x80	10 mm	Bright, Corten, Lead, Oxide, Zinc	-	-	6,4 ml	-
Gradone costa retta	10 mm	Bright, Corten, Lead, Oxide, Zinc	-	-	-	-
Gradone costa retta angolo	10 mm	Bright, Corten, Lead, Oxide, Zinc	-	-	-	-
Gradone Elle costa retta 33x60	20 mm	Bright, Corten, Lead, Oxide, Zinc	-	-	-	-
Gradone Elle angolo costa retta 33x60	20 mm	Bright, Corten, Lead, Oxide, Zinc	-	-	-	-
Griglia con canalina 18,5x60	20 mm	Bright, Corten, Lead, Oxide, Zinc	-	-	-	-

Caratteristiche Tecniche - ISO 13006 Technical characteristics - ISO 13006 Caractéristiques techniques - ISO 13006 Technische Daten - ISO 13006	Valore prescritto Standard requirement Valeur prescrite Geforderte Werte	Valore Standard Standard Valeur Werte
 Lunghezza e larghezza Length and width Longueur et largeur Länge und Breite	Deviazione valore medio % rispetto a dimensione di fabbricazione Deviation of the average size for each tile from the work size (%) Écart dimensionnel moyen en % par rapport aux dimensions de fabrication Abweichung des Durchschnittswertes in % hinsichtlich der ProduktionsgröÙ	Conforme Complies Conforme Gleichmässig
	Deviazione valore medio singola piastrella rispetto al valore medio 10 campioni misurati Deviation of the average size for each tile from the average size to the 10 test specimens (%) Écart de valeur moyenne unitaire % en rapport à la valeur moyenne de 10 échantillons mesurés Abweichung des Durchschnittswertes der einzelnen Fliesen in % hinsichtlich des Durchschnitts von 10 getesteten Mustern	Conforme Complies Conforme Gleichmässig
Piastrelle esenti da difetti nel lotto % Surface quality. Tiles without defects % Carreaux sans défaut % Prozentsatz von Fliesen ohne Fehler in der Partei %	95%	Conforme Complies Conforme Gleichmässig
Rettilineità degli spigoli Straightness of sides Rectitude des avèles Kantengeradheit	+/- 0,5%	Conforme Complies Conforme Gleichmässig
Spessore Thickness Épaisseur Stärke	+/- 5%	Conforme Complies Conforme Gleichmässig
Ortogonalità Rectangularity Orthogonalité Rechtwinkligkeit	+/- 0,5%	Conforme Complies Conforme Gleichmässig
 Assorbimento d'acqua Water absorption Absorption d'eau Wasseraufnahme	≤ 0,5% GRUPPO BIa annexe G	0,1%
 Resistenza a flessione e forza di rottura Modulus of rupture and breaking strength résistance à la flexion et force de rupture Biegefestigkeit und Bruchlast	S ≥ 1300 N R ≥ 35 N/mm ²	S ≥ 1300 N R ≥ 35 N/mm ²
 Resistenza alla abrasione della superficie di piastrelle smaltate Resistance to surface abrasion of glazed tiles Résistance à l'abrasion de la surface des carreaux émaillés Widerstand gegen Abrieb der Oberfläche der glasierten Fliesen	-----	Metodo Disponibile Available Method Méthode Disponible Verfügbare Methode
 Coefficiente di dilatazione termica lineare Linear thermal expansion coefficient Dilatation thermique linéaire Lineare Wärmeausdehnung	-----	Metodo Disponibile Available Method Méthode Disponible Verfügbare Methode
 Resistenza allo shock termico Thermal shock resistance Résistance au choc thermique Temperaturwechselbeständigkeit	Nessun campione deve presentare alterazioni No sample must show visible alteration Aucun carreau ne doit présenter d'altération Kein Muster darf sichtbare Veränderungen zeigen	Resistente Resistant Résiste Widerstandsfähig
 Resistenza al gelo Frost resistance Résistance au gel Frostbeständigkeit	Non devono presentare difetti visibili No sample must show visible defect Aucun carreau ne doit présenter de défaut Muster dürfen keine sichtbaren Schäden zeigen	Resistente Resistant Résiste Widerstandsfähig
 Resistenza all'attacco chimico (tranne acido fluoridrico) Resistance to chemical attack (except hydrofluoric acid) Résistance à l'attaque chimique (sauf acide fluoridrique) Säure- und Laugenbeständigkeit (außer Flußsäure)	Nessun campione deve presentare alterazioni No sample must show visible alteration Aucun carreau ne doit présenter d'altération Kein Muster darf sichtbare Veränderungen zeigen	Resistente Resistant Résiste Widerstandsfähig GLA / GHA / GA
 Resistenza alle macchie di piastrelle smaltate Resistance to stains of glazed tiles Résistance aux taches des carreaux émaillés Widerstand gegen Fleckenbildner der glasierten Fliesen	Nessun campione deve presentare alterazioni No sample must show visible alteration Aucun carreau ne doit présenter d'altération Kein Muster darf sichtbare Veränderungen zeigen	Resistente Resistant Résiste Widerstandsfähig 5 / 5 / 5
 Resistenza dei colori alla luce Color resistance to light Résistance des couleurs à la lumière Lichtbeständigkeit	Non devono presentare apprezzabili variazioni di colore No notable color change Ne doivent pas présenter variations importantes des couleurs Muster dürfen keine sichtbaren Farbveränderungen zeigen	Campioni inalterati in brillantezza e colore No change in brightness or color Échantillons inchangés en brillance et couleurs Glanz und Farbe der Muster sind unverändert
 Resistenza alla scivolosità. Coefficiente di attrito medio Skid resistance. Average coefficient of friction Résistance au glissement. Coefficient de frottement moyen Rutschfestigkeit. Mittlerer Reibungswert	B.C.R.A. REP. DEC. 6/81 ≥ 0,40 DIN 51130 ≥ R 9 DIN 51097 ≥ A ASTM C1028 DCOF	Metodo disponibile Test method available Méthode disponible Verfügbares Verfahren



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